

In the Specification:

Please amend the specification as follows:

Page 1, first paragraph:

Cross-reference to related applications

This application claims priority to Finnish patent application 20031448 filed 6 October 2003 and is the national phase under 35 U.S.C. § 371 of PCT/FI2004/000562 filed 24 September 2004.

Field of the invention

The present invention relates to a label laminate and a method for manufacturing a label laminate. The laminate comprises a first label material layer and a second label material layer. Each label material layer has a face side and a back side. The method comprises forming a pattern in which adhesive areas and non-adhesive areas alternate on the face side of the first label material layer and on the face side of the second label material layer, aligning the adhesive areas on the first label material layer with the non-adhesive areas on the second label material layer and aligning the non-adhesive areas on the first label material layer with the adhesive areas on the second label material layer and attaching the face sides of the two label material layers to each other.

Background of the invention

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Summary of the invention

The laminate of the invention is characterized in that the non-adhesive areas have surface energy, which is at least 25 dynes. The method of the invention is characterized in that the adhesive areas are formed by a screening method, and the adhesive areas on the first label material layer are attached directly to the non-adhesive areas on the second material layer and the non-adhesive areas on the first label material layer are attached directly to the adhesive areas on the second material layer, the non-adhesive areas having surface energy, which is at least 25 dynes.

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Brief description of the drawings

In the following, the invention will be described by examples and figures in which

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Detailed description of embodiments of the invention

In Fig. 1a, adhesive areas 1 are formed on the first label material layer A and the second label material layer B by a screening method. The adhesive areas 1 comprise a group of adhesive three-dimensional dots 5, which are convergent to their top (see Fig. 1b). Non-adhesive areas are denoted by the number 2. When the first label material layer A and the second label material layer B are attached together, the left side 4 of the layer B is turned on the right side 3 of the layer A in such a manner that the adhesive areas 1 on the first label material layer A and the non-adhesive areas 2 on the second label material layer B become aligned, and the non-adhesive areas 2 on the first label material layer A and the adhesive areas 1 on the second label material layer B become aligned. The non-adhesive areas 2 have a surface energy, which is at least 25 dynes. It is possible that the surface energy is even equal or higher than 30 dynes.